

Wausau Papers of New Hampshire Groveton, NH #4 Cut Size Line - Equipment Relocation

Wausau had an existing Cut Size Sheeter Line, in their Finishing Room, which suffered operational problems due to a poor line layout and undersized reject area. The sheeter line cuts rolls of paper into dimensional sizes and packages them in kraft paper and plastic wrappers. The operational problems were causing excess downtime on the line.

Working with the owner, Hallam-ICS developed a new line layout including an expanded reject area, providing the following services: Industrial Engineering - equipment layouts, equipment as-built documentation, machine design, Electrical Engineering - power service to new and relocated motors, design new e-stop system for the line; Controls Engineering - as-built survey and drawings of existing #4 Line controls, develop PLC code for reworked control system.

Hallam-ICS provided site support during construction, performed PLC programming, checkout and startup work.

